(d, J = 8.4 Hz, 1 H, Ar(5)-H), 7.38 (dd, J = 8.4, 2.1 Hz, 1 H, Ar(6)-H, 7.87 (d, J = 2.1 Hz, 1 H, Ar(2)-H); ¹³C NMR (CDCl₃, 62.9 MHz), δ 17.10 (q), 23.75 (q), 56.46 (q), 56.75 (q), 71.37 (d), 72.88 (s), 73.43 (d), 78.12 (d), 83.22 (d), 86.34 (s), 99.12 (t), 110.71 (d), 129.21 (d), 133.81 (s), 138.57 (d), 158.13 (s); exact mass calcd for $C_{16}H_{23}IO_6 m/e$ 438.0539, found m/e 438.0555.

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Registry No. 9, 101977-77-9; 9 formate derivative, 143288-86-2; 10, 101977-78-0; 11a, 143191-27-9; 11b, 143191-28-0; 11c, 143288-87-3; 12c, 143191-31-5; 13, 143191-30-4; 14, 143191-29-1; 15, 143288-88-4; 16a, 143288-89-5; 16b, 143288-91-9; 16c,

143288-94-2; 17a, 143288-90-8; 17b, 143288-92-0; 17c, 143288-93-1; 18, 143288-95-3; 19, 143288-96-4; 20, 143288-97-5; 3-epi-20, 143191-32-6; 21a, 143288-98-6; 21b, 143191-33-7; 22a, 143191-42-8; 23a, 143191-39-3; 23b, 143191-46-2; 24a, 143191-38-2; 24b, 143191-45-1; 27, 83569-29-3; 28, 116696-37-8; 29, 143191-34-8; 30 diethyl (p-methoxybenzyl)phosphonate adduct, 143191-37-1; α -30, 143191-35-9; 6-30, 143191-36-0; 32a, 143191-40-6; 32b, 143191-47-3; 33a, 143191-41-7; 33b, 143191-48-4; 34, 143191-44-0; ethyl 3hydroxypropionate, 623-72-3; N-(p-methoxyphenyl)cinnamaldimine, 80542-40-1; diethyl (4-methoxybenzyl)phosphonate, 1145-93-3.

Supplementary Material Available: ¹H and ¹³C NMR spectra for selected compounds, crystallographic data for compounds 11a and 33a, and tabular NMR data for compounds 11a-11c, 12c, 16a-16c, and 17a-17c (82 pages). This material is contained in many libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.

Cyclocondensation of Alkylhydrazines and β -Substituted Acetylenic Esters: Synthesis of 3-Hydroxypyrazoles¹

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Addition of monosubstituted alkylhydrazines to acetylenic esters with either electron-withdrawing or sterically bulky β -substituents afforded 1-alkyl-3-hydroxy-5-substituted-pyrazoles 1 as the major regioisomeric product. By comparison, the classical cyclocondensation of alkylhydrazines with β -keto esters gives the regioisomeric pyrazol-5-ones 2. The reaction solvent employed in these cyclocondensations can have a profound effect on regioisomeric product ratios. Addition of methylhydrazine to 5g in methylene chloride gave regiospecific formation of pyrazolinone 20, whereas addition in water-methanol mixtures afforded hydroxypyrazole 10 as the major product. Structural assignment of regioisomers 1 and 2 are based on ¹³C NMR chemical shifts, long-range heteronuclear coupling constants, and comparisons with regiochemically known hydroxypyrazoles and/or pyrazolinones. Additions of acetylene 5b to 1,1-dimethylhydrazine afforded either acyclic enehydrazone 12 or pyrazolium betaine 13 depending on the reaction conditions.

Introduction

Reactions of acetylenes and substituted hydrazines have been extensively studied as a means to prepare enehydrazines, hydrazones, and various cyclocondensation products.² Typically, cyclocondensations of either β -alkylacetylenic esters³ or β -keto esters with alkylhydrazines⁴ afford 1-substituted-pyrazolin-5-ones, 2, as the major regioisomeric product. Surprisingly few reports have appeared describing the regioselective preparation of 3hydroxypyrazoles, 1-"OH", or the tautomeric 3pyrazolinones, 1-"NH", from acetylenic esters and alkylhydrazines.^{5,6} Such reports have been limited to phenylhydrazine additions in the presence of base⁷ and addition of alkylhydrazines to acetylene dicarboxylates.⁸ A

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regiospecific synthesis of 3-hydroxy-5-arylpyrazoles from addition of methylhydrazine to arylglycidates followed by dehydration of the intermediate hydroxypyrazolinone has been reported.9



In view of the biological activity associated with a variety of pyrazole derivatives, the ability to prepare 1-alkyl-3hydroxypyrazoles 1 seemed particularly attractive. De-

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Table I. Preparation of Phosphoranes 4 and **Acetylenic Esters 5**

50

	R ₁	R	% yield	
compd			4	5
8	CF ₂ CF ₃	CH ₂ CH ₃	69	95
b	CF ₃	CH ₂ CH ₃	93	89
С	CF ₂ Cl	CH ₃	94	66
d	CF ₂ H	CH ₂ CH ₃	78	64
е	$C(\bar{C}H_3)_3$	CH ₂ CH ₃	41	87
f	CH ₃	CH ₂ CH ₃		a
g	CH(CH ₃) ₂	CH ₃		41 ^b
ĥ	Ph	CH ₂ CH ₃		a

^a Compounds 5f,h were obtained from commercial sources (see the Experimental Section). ^bCompound 5g was obtained by alkoxycarbonylation of the acetylide anion of 3-methyl-1-butyne.

rivatives of 3-hydroxypyrazoles have been employed for the preparation of herbicides including pyrazole phenyl ethers,¹⁰ pyrazole benztriazole ethers,¹¹ and phenyl-pyrazoles.¹² Recently the pyrazole phenyl ether herbicides have been shown to inhibit protoporphyrinogen oxidase.¹³ The 3-hydroxypyrazoles have been used as intermediates for carbamate insecticides,¹⁴ ulcer inhibitors,¹⁵ and cardiovascular agents.¹⁶ In addition, they have also been used to prepare muscimol analogs¹⁷ and have been identified as bacterial metabolites of antipyrine.¹⁸

We have previously described a facile preparation for a variety of (α -acylmethylene)phosphoranes 4 which are suitable precursors to β -substituted acetylenic esters.^{19,20} These acetylenic esters 5 have shown synthetic utility for the preparation of multisubstituted heterocycles by both cycloaddition reactions²¹ and cyclocondensations.²² The

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 β -(perhaloalkyl)acetylenic esters undergo regiospecific cyclocondensation with methylhydrazine to afford 3hydroxy-5-(perhaloalkyl)pyrazoles,⁵ which are precursors to the aforementioned herbicidal phenylpyrazole ethers.¹⁰ In this report, we investigate the cyclocondensation reactions of both fluorinated and nonfluorinated β -alkylacetylenic esters with mono- and disubstituted alkylhydrazines.

Results and Discussion

Preparation of β -Substituted Acetylenic Esters. Most of the acetylenic esters 5a-e (Scheme I, Table I) were prepared by thermolysis of phosphoranes 4a-e, as previously reported for trifluorobutynoate 5b.20,23 Thermolysis of (acylmethylene)phosphoranes 4a-e was achieved by thoroughly drying the compounds to constant weight and subsequently heating under vacuum from 150 to 220 °C to afford the corresponding acetylenes 5a-e and triphenylphosphine oxide. The fluorinated acetylenic esters 5a-d are obtained directly from the thermolysis of the phosphoranes in 64–95% yields and do not require further purification. Preparation of nonfluorinated phosphorane 4e and subsequent thermolysis to 5e work equally well, although the yield of 4e is somewhat lower than that of the halogenated phosphoranes 4a-d. This method offers distinct cost advantages for the preparation of 5e over the previous routes from the anion of *tert*-butylacetylene²⁴ or β -chloroalkylidene malonates²⁵ since it utilizes the significantly less expensive pivaloyl chloride as a starting material

Although the phosphorane route can be used to prepare acetylenic esters such as ethyl 4,4-dimethyl-2-pentynoate, 5g, the intermediate phosphorane 4g could not be prepared directly from phosphonium salt 3 by treatment with isobutyryl chloride and triethylamine. Under these conditions, one obtains an allenecarboxylate ester due to the in situ formation of a ketene intermediate followed by the Wittig reaction.²⁶ By employing 1 equiv of triethylamine

Table II. Addition of Alkylhydrazines to Acetylenic Esters 5

			ratio 1:2 ^a		
compd 1:2	\mathbf{R}_1	R_2	H ₂ O– CH ₃ OH ^b	CH ₂ Cl ₂ ^c	% yield 1 ^d
a	CF ₂ CF ₃	CH ₃	98:2	98:2	98
b	CF ₃	CH ₃	94:6	71:29	80
с	CF ₂ Cl	CH ₃	95:5	95:5	7 9
d	CF_2H	CH ₃	35:65	55:45	22e
е	CH ₃	CH ₃	0:100	0:100	85/
f	CF_3	Et	87:13		25
g	CF ₃	<i>n</i> -propyl	90:10		25
h	CF_3	isopropyl	85:15		46
i	CF_3	n-butyl	75:25		42
j	CF ₃	benzyl	55:45	30:70	32
k	CF_3	CH ₂ CH ₂ OH	80:20		62
m	CF ₃	CH_2CF_3	0:100		
n	CF_3	tert-butyl	0:100		
0	isopropyl	CH ₃	80:20	1:99	48
p	tert-butyl	CH ₃	95:5	83:17	44
q	phenyl	CH ₃	28:72		21
r	n-propyl	CH_3	5: 9 5		

^aRatios of 1 and 2 were determined by concentration and extraction of the crude reaction mixtures and comparison of the ¹⁹F and/or ¹H NMR resonances of the two products. ^bReactions were carried out in methanol-water (1:1) at 0 °C. 'Reactions were carried out in methylene chloride at -78 °C. ^d Except as noted, yields are of isolated product 1 from the reactions carried out in methanol-water. 'Yield of 1d isolated from the reaction carried out in CH₂Cl₂. /Yield of 2e.

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in this reaction, we obtained an equimolar mixture of the desired phosphorane 4g and phosphonium salt 3. The phosphonium salt and 4g can be separated by extraction; however, the yield suffers and for large-scale preparations the phosphorane invariably contains small amounts of the phosphonium salt which appears to have a detrimental effect on the yield of 5g in the thermolysis step. Rather than use this route to prepare acetylene 5g, we choose the more expedient treatment of terminal acetylene 6 with methyllithium followed by methyl chloroformate.²⁷

Preparation of Pyrazoles 1 and 2. Addition of monoalkylhydrazines to 5 afforded regioisomeric hydroxypyrazoles 1 and 2 (Table II). For cases in which the acetylenic esters have either electron-withdrawing haloalkyl or sterically bulky \mathbf{R}_1 substituents (5a-e,g), hydroxypyrazoles 1 are obtained as the major or sole regioisomeric product. By comparison, cyclocondensation of ethyl 4,4,4-trifluoroacetoacetate, in which R_1 is an electron-withdrawing CF3 group, with methylhydrazine affords a mixture of 1b and 2b in which 2b is the major product.²⁸ Likewise, addition of methylhydrazine to methyl pivaloylacetate gave 2p as the only product.²⁹ Thus, the addition of monoalkylhydrazines to acetylenic esters 5a-d, 5e, and 5g is complementary to the regiochemical outcome of classical cyclocondensations with β -keto esters.

Highest yields were obtained for additions of methylhydrazine to (perhaloalkyl)acetylenic ester 5a-c, particularly when methanol-water was employed as the reaction solvent. In these cases, 1a-c were obtained as crystalline solids by simple filtration of the water-methanol reaction mixtures. The small amounts of the more water stable regioisomers 2a-c remained in solution. Addition of other alkylhydrazines to 5b afforded excellent regioselectivity of 1f-i, although the yields were lower. Additions of methylhydrazine to nonfluorinated acetylenes can also provide novel 3-hydroxypyrazoles, such as 10 and 1p from isopropyl- and tert-butylacetylenes 5g and 5e, respectively. While the branched-chain alkylacetylenic esters were observed to give 3-hydroxypyrazoles, straight-chain ethyl 2-butynoate and 2-hexynoate gave exclusively 5-hydroxypyrazoles 2e and 2r. Reaction with ethyl phenylpropionate gave a mixture of isomers, which were separated chromatographically to give nearly a 1:3 ratio of isolated 1q and 2q, respectively.

The observed product selectivity is difficult to rationalize in view of the fact that there are four possible modes of initial addition of an alkylhydrazine to an acetylenic ester (Scheme II). Both 1,2 addition of the hydrazine to the ester carbonyl functionality or 1,4 addition³⁰ can give rise to 1 or 2 depending on which nitrogen of the hydrazine is involved in the initial nucleophilic attack. For methylhydrazine, the substituted nitorgen is more electron rich and in the case of 1,4 addition would be expected to give enehydrazine 7. Addition of methylhydrazine to electron-deficient acetylenic esters such as dimethyl acetylenedicarboxylate have been reported to afford isolable enchydrazine intermediates such as 7 which can be treated with either heat or acid conditions to give hydroxypyrazoles.⁸ In all the cases of addition of methylhydrazine to acetylenic esters 5a-d (R^1 is haloalkyl), however, we were unable to detect any of the intermediates 7-10 even at low temperatures. However, addition of dimethylhydrazine to 5b ($R^1 = CF_3$) in CH₂Cl₂ affords a tautomeric mixture of the hydrazone and enehydrazine 12, and under similar conditions, phenylhydrazine gives hydrazone 11 (Scheme III). Presumably, methylhydrazine also adds to acetylenic esters 5a-d in a Michael sence (1,4 addition) to give intermediate 7 which rapidly undergoes cyclocondensation to pyrazole 1. Addition of other alkyl-

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hydrazines to 5b is consistent with the enchydrazine intermediates 7 and 9. The simple *n*-alkylhydrazines and isopropylhydrazine all resulted in 3-hydroxypyrazoles 1fi,k as the major regioisomeric product, while the more sterically hindered *tert*-butylhydrazine, which would be expected to initially give enchydrazine 9, afforded 2n as the only isolable product. Benzylhydrazine (entry j), which is less sterically bulky than the *tert*-butylhydrazine, gave mixtures of 1j and 2j. For (2,2,2-trifluoroethyl)hydrazine (entry m), both the steric bulk and the electron-withdrawing ability of the alkyl group suggest enchydrazine 9 as the most plausible intermediate since the unsubstituted nitrogen would be expected to be more nucleophilic and 2m is the only product observed.

The nature of the R_1 substituent of the acetylenic ester also has a marked effect on regioselectivity. In the case of 5a–c (R_1 is a perhaloalkyl group), pyrazole 1 is the major or sole regioisomeric product. As the size and electronwithdrawing ability of the R_1 group decreases, the amount of isomer 2 increases. Thus, for acetylene 5d $(R_1 = CF_2H)$ a mixture of products is obtained and for the nonhalogenated 5f ($R_1 = CH_3$) only 2e is obtained. As the steric bulk of the R_1 substituent increases, the amounts of hydroxypyrazole obtained also increase (entries o and p), and for the *tert*-butylacetylene 5g, the 3-hydroxy isomer 1p is the major product. For the nonfluorinated acetylenes 5e-i, which are both less reactive and more sterically hindered in the β position, addition of the hydrazines to the carbonyl oxygen (1,2 addition) to give hydrazides 8 and 10 would be expected to play a greater role. In fact, acetylenic hydrazides have been isolated from addition of hydrazine to phenylpropiolate in alcohol.^{7c}

A mixture of water and methanol employed as the reaction solvent provided nearly equal or greater regioselectivity for hydroxypyrazole 1 compared to methylene chloride in every case except 1d. The solvent effect was most profound for addition of methylhydrazine to isopropylacetylenic ester 5g, which affords exclusively 20 in methylene chloride, while in methanol-water reaction medium 10 is the major, although not the exclusive, isomeric product. Previous investigation³ of additions of alkylhydrazines to 5g had reported only formation of the 5-hydroxypyrazole 20. Addition of methylhydrazine to 5e provided 1p as the major product in either solvent, although the regioselectivity and product yield was greater in methanol-water. A strong solvent effect was also observed in the addition of dimethylhydrazine to 5b (Scheme III). In water-methanol, one obtains a 62% yield of pyrazolium betaine 13a, while in methylene chloride only 12 was observed. The preparation of pyrazolium betaines from 1,1-dilkylhydrazines and acetylenecarboxylic esters in protic solutions has been previously described.³¹

Spectral Properties of 1 and 2. In aprotic solvents, (perhaloalkyl)pyrazoles 1a–d, f–k and 2a–d exist primarily in the "OH" tautomeric form, as evidenced by the ¹H NMR spectra in CDCl₃ and solution IR in chloroform.³² The pyrazoles 2b and 2d showed an absence of a methylene resonance in the ¹H NMR which would correspond to 2-"CH". 1b and 2b in chloroform show nearly identical solution IR spectra with an absence of carbonyl bands. Thus, both regioisomers exist primarily in the "OH" tautomeric form in aprotic solutions. The ¹H NMR spectra indicate that nonhalogenated pyrazoles 2o–r exist as mixtures of pyrazolone "CH" and "OH" tautomers, while 10–p are primarily as the "OH" form.

The regioisomeric identify of 1-methylpyrazolin-5-ones. **2e.o-r**, prepared by cyclocondensation of methylhydrazine with keto esters, has been previously described.^{29,33-35} These assignments are consistent with our observation of the 2-"CH" tautomers for these compounds by proton NMR. The perfluoro-substituted 2b and 2d do not exhibit appreciable amounts of the "CH" tautomers in proton NMR spectra, and regiochemistry was assigned on the basis of proton coupled ¹³C NMR spectral data.²⁸ For pyrazoles 1a-d, 2b, and 2d, we investigated the long-range heteronuclear couplings in the two regioisomers (Table III). In the proton NMR spectra, the five- or six-bond coupling of fluorine to the N-methyl protons could be measured; however, the absolute values were similar for both isomers and too small (0.5-1.5 Hz) to be of diagnostic value. Four-bond fluorine coupling to the carbon of the N-methyl group was observed in the ¹³C NMR spectra for 1b and 1c (${}^{4}J_{CF}$ = 1.0 and 2.3 Hz, respectively) and was absent in the case of the corresponding isomer 2b. However, it was not observed for either isomer 1a or 1d, and in these cases the line shape of the resonances indicates that the coupling must be smaller than 1.0 Hz.

Having previously determined the identity of the isomeric pairs 1b, 2b and 1d, 2d by spectral comparisons of long-range carbon-proton couplings,^{5,28} we found comparative chemical shifts to be the most convenient method for regiochemical assignments of the fluoroalkyl substituted pyrazoles 1 and 2a-n. For cases in which both regioisomers are available, small but consistent differences in chemical shift of the N-methyl group were observed in both the proton and carbon NMR spectra in which the N-methyl group of 2 is upfield of 1. In addition, the C4 carbon resonance of isomer 2 is found to be upfield of corresponding resonance for isomer 1. Except for the pair

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Table III. Proton and ¹³C NMR Chemical Shifts of Hydroxypyrazoles 1 and 2^a

con	npd	C3	C4	C5	NCH ₃	H4	NCH ₂
1.	<u></u>	161 1	94 8 (+)	190.9 (+)	29.5	6 02 (+)	2 90 (4)
14	a	101.1	${}^{3}I_{} = 50 H_{7}$	$2.1_{} = 20$ Hz	00.0	$4I = 10 M_{\odot}$	5.60(1)
1	h	161.0	931(a)	132.7 (a)	37.6(a)	609(a)	$2_{\rm HF} = 1.0 \rm{mz}$
	•	101.0	${}^{3}J_{a-} = 25 \text{ Hz}$	${}^{2}J_{} = 30 H_{7}$	$\frac{4}{4}I_{r} = 10 \text{ Hz}$	$4.L_{} = 0.4 H_{\pi}$	5.55 (q)
2	h	140.3(a)	$\theta_{CF} = 2.0 112$ 85 A (a)	153 g	$v_{\rm CF} = 1.0.112$	5 90	$2 \frac{1}{66} \frac{1}{6}$
4	v	$\frac{140.5}{2}$ (q)	3.I= 9 Hg	100.0	94.1	0.00	$\frac{3.00}{67}$
1.	•	160 G	$O_{CF} = 2 112$	197 4 (+)	97 9 (+)	F 00	0 HF = 0.0 MZ
10	C	100.0	$31 - 20 U_{-}$	107.41(b) $2T = 92 U_{e}$	37.0(L) 47 - 9914-	0.99	5.72(0)
1.	A	161 /	$O_{CF} = 3.0 112$	127 5 (+)b	$9_{\rm CF} = 2.0 {\rm mz}$	5 96 (4)	${}^{0}_{HF} = 1.0 \text{ Hz}$
10	u	101.4	$\frac{32.0}{1} = 49 \text{ Hz}$	$21 - 99 U_{-}$	57.1	$\frac{1}{4}I = 10 U_{\rm m}$	5.75(1)
9.	4	145 0 (4)	OCF - 4.2 HZ	159.70	00.0	$U_{HF} = 1.2 \Pi Z$	${}^{\rm O}_{\rm HF} = 0.05 {\rm Hz}$
21	u	140.2(t) 21 - 20 Hz	04.2	$\frac{100.7}{31} = 05 U_{-}$	<i>33.0</i>	0.01(t)	3.61 (t)
		-9 _{CF} - 29 Hz		2 2		$J_{\rm HF} = 1.1 {\rm Hz}$	$\mathcal{J}_{HF} = 1.1 \text{ Hz}$
9.	-	1 4 E E	97.0	$-U_{CH} = 2.0 \ \Pi Z$	99.0	E 11	0.00
20 14	e ¢	140.0	01.0	100.0	32.0	0.11	3.38
11	L	100.9	$31 - 0.0 H_{-}$	2I = 200		6.01	
1.	-	101 1	$O_{CF} = 2.0 \Pi Z$	$-J_{CF} = 30.0 \ \Pi Z$		0.00	
11	8	101.1	$\frac{92.0}{1}$ (q)	132.3 (q)		6.02	
11	L	141.0	$O_{CF} = 2.0 \ \Pi Z$	$J_{CF} = 38.5 \text{ mz}$		F 00	
11	n	101.2	92.4 (Q)	131.0 (q)		9.98	
11		100 E	$O_{CF} = 2.7 \text{ Hz}$	$J_{\rm CF} = 38 {\rm Hz}$		0.01	
11	L	160.5	92.8 (q)	132.1 (q)		6.01	
		101 1	$O_{CF} = 2.0 \text{ Hz}$	$U_{\rm CF} = 38.0$		0.10	
1])	101.1	93.7 (Q)	132.5 (q)		6.12	
		140.9 (-)	${}^{\circ}J_{\rm CF} = 2.7 {\rm Hz}$	$-U_{\rm CF} = 38.0$		F 00	
2))	140.8 (q)	80.0 (Q)	193.9		0.86	
		$J_{\rm CF} = 37.7 {\rm Hz}$	$J_{\rm CF} = 2.0 {\rm Hz}$	100.0 (.)			
11	ĸ	161.1	93.0 (q)	132.0 (q)		6.02	
		1404()	$O_{CF} = 2.5 \text{ Hz}$	$V_{\rm CF} = 38.6$			
21	ĸ	140.4 (q)	85.5 (q)	153.8		5.75	
		$J_{\rm CF} = 37.5 {\rm Hz}$	$J_{CF} = 2.2 \text{ Hz}$				
21	m	142.3 (q)	85.U (q)	154.8		5.86	
•		${}^{2}J_{\rm CF} = 38.0 {\rm Hz}$	${}^{\circ}J_{\rm CF} = 2.0 {\rm Hz}$				
21	n	138.5 (q)	86.8 (q)	154.1		5.77	
		${}^{2}J_{\rm CF} = 37.6 \ {\rm Hz}$	${}^{\circ}J_{\rm CF} = 2.1 {\rm Hz}$				
10	ວ	161.4	87.0	151.2	34.7	5.36	3.59
20	0"	163.6	38.1	172.3	31.1	3.19	3.28
11	P	160.9	89.3	153.1	38.5	5.38	3.77
21	p	158.3	82.7	172.2	31.8	5.20	3.45
10	9	161.6	91.2	145.5	36.2	5.71	3.70
20	9	147.6	83.2	153.2	33.2	5.79	3.56
21	•	150.7	88.6	160.4	31.0	5.16	3.51

^a Chemical shifts are of the "OH" or "NH" tautomers of 1 and 2, except as noted. The spectra were obtained in acetone- d_6 except for: 2e, 2p and 2q, DMSO- d_2 ; 1o, 2o and 2r, CDCl₃; 1p, acetone- d_6 /DMSO- d_6 . ^b In the proton coupled ¹³C NMR, the C5 resonance appears as a triplet of multiplets (based on the nuclei involved, the first-order system would appear as a triplet of doublets of doublets of quartets, tddq). ^c In the proton coupled ¹³C NMR, the C5 resonance appears as a quartet of doublets. ^d Compound 2o exists primarily as the pyrazolone "CH" tautomer in CDCl₃.

of isomers 1q and 2q, the chemical shift of the 4-H proton of 1 is downfield of 2. Comparisons of the 4-H proton chemical shifts of regioisomeric pyrazoles have been reported and correlated to a summation of empirical constants for each substituent.³⁶ However, these comparisons are difficult in the case of tautomeric pyrazolinoneshydroxypyrazoles due to different contributions from the tautomers. The most useful observation, however, is the significant differences observed for the C3 and C5 ring carbons, which allows regioisomeric assignment of these pyrazoles even in the absence of both isomers.³⁷ The ring carbon bearing the R_1 substituent (C5 for isomer 1 and C3 for 2) is easily identified by the two-bond carbon-fluorine coupling $({}^{2}J_{CF}$ is 28-40 Hz). For the 3-hydroxy isomer 1, the C5 carbon has greater enchydrazine character, while the similarly substituted C3 carbon of isomer 2 has more hydrazone character. Thus, the carbon bearing of the R_1 substituent of 3-hydroxypyrazole 1 is upfield (130-138 ppm) of the R_1 -substituted carbon of 5-hydroxypyrazole 2 (139-145 ppm). By an analogous argument, the C3 carbon of 1 is downfield (160-161 ppm) of the C5 carbon

of 2 (154-155 ppm). For the nonfluorinated pyrazoles 1 and 20-q, these chemical shift arguments for C3 and C5 still apply for comparisons of the R_1 -substituted carbon of the pyrazole ring, but not for the hydroxy- or carbonyl-substituted carbon due to greater contributions of the 2-"NH" and -"CH" tautomers in the NMR spectra.

In summary, a convenient synthetic method has been developed for the preparation of 3-hydroxypyrazoles 1 having either perhaloalkyl or sterically bulky substituents in the 5-position of the pyrazole ring from β -substituted acetylenic esters. This route is complimentary to classical cyclocondensation of hydrazines with β -keto esters which typically provide the regioisomeric pyrazol-5-ones 2. In addition, isolation of 1 is operationally straightforward since the product can often be collected directly from the water-methanol reaction mixtures by filtration.

Experimental Section

General. All reactions involving air- or moisture-sensitive reagents and all atmospheric distillations were run under a nitrogen atmosphere. The solvents and reagents were of reagent grade or better. Anhydrous solvents were obtained from Aldrich (Sureseal bottles). Preparative liquid chromatographic separations were performed on a 2-in. × 22-in. radially compressed silica chromatography column obtained from Millipore, Waters Chromatography. Analytical liquid chromatography was performed

⁽³⁶⁾ Tensmeyer, L. G.; Ainsworth, C. J. Org. Chem. 1966, 31, 1878-1883.

⁽³⁷⁾ Sohar, P.; Feher, O.; Tihanyi, E. Org. Magn. Reson. 1979, 12, 205-208.

with 250-mm \times 0.46-mm-i.d. columns containing 5- μ m silica using hexane/2-propanol mixtures as the mobile phase. Gas chromatographic analysis was performed using a 30-m megabore column containing $1.5 \mu m$ DB-1. A temperature program was employed which had an initial temperature of 100 °C with a hold time of 1 min followed by an increase of 25 °C/min and a final temperature of 250 °C. All melting points were recorded on a capillary melting point apparatus and are uncorrected. Proton and ¹³C NMR spectra are reported relative to the internal tetramethylsilane in ppm, whereas ³¹P NMR spectra are reported relative to external standard 85% aqueous phosphoric acid and ¹⁹F NMR relative to trichlorofluoromethane using trifluorotoluene (-63.76 ppm) as an external coaxial standard. Elemental analysis were performed by Atlantic Microlabs, Inc., or by Midwest Microlab. Ethyl 2-butynoate (5f), ethyl phenylpropiolate (5h), and ethyl 2-hexynoate (5i) were obtained from Aldrich Chemical Co. or Farchan Lab. Compounds 1a-d, 2d,e, 4b, and 5b were prepared as previously described.^{5,19} Compound 2b was prepared by the method of Lee et al.²⁸ Phosphoranes 4a-e were prepared by our general procedure from phosphonium salts.¹⁹ The acetylenes 5a-e were prepared using the apparatus previously described for the thermolysis of 4b to 5b.20

4,4,5,5,5-Pentafluoro-3-oxo-2-(triphenylphosphoranylidene)pentanoic Acid, Ethyl Ester (4a). Using the procedure of Hamper,¹⁹ the resultant oily solid was purified by trituration with water to afford 85.2 g (68.9%) of a pinkish-white, crystalline solid: mp 146–147.5 °C; ¹H NMR (CDCl₃) δ 0.89 (t, 3 H), 3.80 (q, 2 H), 7.43–7.70 (m, 15 H); ¹³C NMR (CDCl₃) δ 13.6, 60.1, 71.9 (d, ¹_{JCP} = 109 Hz), 109.1 (CF₂, tqd, ¹_{JCF} = 269 Hz, ²_{JCF} = 35 Hz, ³_{JCP} = 11 Hz), 118.6 (CF₃, qtd, ¹_{JCF} = 287 Hz, ²_{JCF} = 36 Hz, ⁴_{JCP} = 2 Hz), 123.9 (C1, ¹_{JCP} = 94 Hz), 128.9 (C2, C6, ²_{JCP} = 13 Hz), 132.6 (⁴_{JCP} = 3 Hz), 133.3 (³_{JCP} = 10 Hz), 165.7 (²_{JCP} = 12 Hz), 176.0 (C=-0, td, ²_{JCF} = 25 Hz, ²_{JCP} = 6 Hz); ¹⁹F NMR (CDCl₃) δ –71.0 (J = 4 Hz), -80.5; ³¹P NMR (CDCl₃) δ 19.6; MS (EI) 494 (M⁺, 11), 449 (–OEt, 11), (–CF₂CF₃, 100); MS (DP/CI isobutane) 495 (M + 1). Anal. Calcd for C₂₅H₂₀O₃P₁F₅: C, 60.74; H, 4.08. Found: C, 60.82; H, 4.11.

Pentafluoro-2-pentynoic Acid, Ethyl Ester (5a). By employing a previously described²⁰ vacuum distillation apparatus equipped with a dry ice-acetone trap, 4a (82.1 g, 166 mmol) was thermolyzed under reduced pressure (7–9 Torr). Once the distillation pot reached 140–150 °C, the solid phosphorane melted and evolution of acetylene began. The mixture was heated from 150 to 210 °C and the acetylene collected in the dry ice trap. After production of acetylene from the reaction pot had ceased, the cold trap was removed to afford 34.13 g (95.1%) of a clear, orange liquid. While this material proved to be analytically pure, a colorless liquid is obtained by distillation: bp₇₆₀ 111–115 °C; ¹H NMR (CDCl₃) δ 1.36 (t, 3 H, J = 7 Hz), 4.34 (q, 2 H, J = 7 Hz); 13 C NMR (CDCl₃) δ 1.39, 63.9, 69.3 (C3, $^{2}J_{\rm CF}$ = 37 Hz), 80.5 (C2, $^{3}J_{\rm CF}$ = 5.4 Hz), 105.0 (tq, CF₂, $^{1}J_{\rm CF}$ = 248 Hz, $^{2}J_{\rm CF}$ = 43 Hz), 117.8 (CDCl₃) δ -85.17 (t, 3 F, $^{3}J_{\rm FF}$ = 3.7 Hz), -104.47 (q, 2 F, $^{3}J_{\rm FF}$ = 3.7 Hz). Anal. Calcd for C₇H₅O₂F₅: C, 38.91; H, 2.33. Found: C, 38.97; H, 2.36.

4-Methyl-2-pentynoic Acid, Methyl Ester (5g). The general procedure of Olomucki and LeGall was followed:27 A solution of 3-methyl-1-butyne (8.0 g, 117 mmol) was prepared by careful addition of the acetylene to 40 mL of anhydrous ethyl ether at -78 °C. The stirred solution was treated with methyllithium (1.5 M, 75 mL, 117 mmol) dropwise over 1 h such that the temperature was maintained below -70 °C. After being stirred for 20 min, the mixture was treated dropwise with methyl chloroformate (15.45 mL, 200 mmol) and allowed to warm to room temperature overnight. The mixture was quenched with 40 mL of H_2O and extracted three times with ether (40 mL each). All three ether layers were combined, dried over anhydrous $MgSO_4$, filtered, and concentrated in vacuo. Vacuum distillation provided 5.97 g (40.5%) of the clear, colorless oil: bp₃₀ 80 °C; ¹H NMR (CDCl₃) δ 1.14 (d, 6 H, J = 7 Hz), 2.60 (septet, 1 H, J = 7 Hz), 3.66 (s, 3 H); ¹³C NMR (CDCl₃) δ 19.92, 21.20, 51.93 (C4), 71.56 (C2) 93.77 (C3), 153.79 (C1). Anal. Calcd for C₇H₁₀O₂: C, 66.65; H, 7.99. Found: C, 66.59; H, 8.02.

Preparation of 1-Alkyl-3-hydroxypyrazoles. With the exceptions noted below, compounds **1f-k** and **2j-m** were prepared by the previously reported method for 1-methyl-5-(trifluoro-

methyl)-1*H*-pyrazol-3-ol (1b) from ethyl 4,4,4-trifluoro-2-butynoate (5b) and the appropriate alkylhyrazine.⁵

1-Methyl-5-(trifluoromethyl)-1*H***-pyrazol-3-ol (1b)**: mp 130.0–130.5 °C; (lit.^{5,28} mp 129.5–131.5 °C) (GC $t_{\rm R}$ = 1.31), ¹H NMR (CDCl₃) δ 3.79 (s, 3 H), 5.98 (s, 1 H), 11.33 (brs, 1 H); IR (soln CHCl₃) 2380, 3020 (CH str), 3590, 3660.

1-Methyl-3-(trifluoromethyl)-1*H*-pyrazol-5-ol (2b): mp 172-175 °C (lit.²⁸ mp 172-175 °C) (GC $t_{\rm R}$ = 2.44), ¹H NMR (CDCl₃) δ 3.71 (s, 3 H), 5.71 (s, 1 H), 11.70 (brs, 1 H); IR (soln CHCl₃) 2380, 3020 (CH str), 3590, 3660.

1-(1-Methylethyl)-5-(trifluoromethyl)-1H-pyrazol-3-ol (1h). A solution of isopropylhydrazine dihydrooxalate (5.0 g, 30 mmol) in 60 mL of water was treated with 25 mL of 2.5 M NaOH followed by 85 mL of methanol. The resultant mixture was filtered to remove salts, cooled in an ice water bath, and treated with ethyl 4,4,4-trifluoro-2-butynoate (4.4 mL, 30 mmol). After stirring overnight, the reaction mixture was diluted with water and extracted three times with ethyl acetate, and the combined organic extracts were dried and concentrated to afford an oil which crystallized on standing. Recrystallization from methylene chloride-hexanes afforded 2.75 g (46%, GC $t_{\rm R}$ = 4.37) of a white, crystalline solid: mp 105–107 °C; ¹⁹F NMR (acetone- $d_{\rm G}$) δ -60.6. Anal. Calcd for C₇H₉N₂OF₃: C, 43.40; H, 4.67; N, 14.43. Found: C, 43.35; H, 4.68; N, 14.42.

1-(Phenylmethyl)-5-(trifluoromethyl)-1*H*-pyrazol-3-ol (1j) and 1-(Phenylmethyl)-3-(trifluoromethyl)-1*H*-pyrazol-5-ol (2j). To a solution of benzylhydrazine dihydrochloride (29.4 g, 0.15 mol) in 100 mL of methanol was added 17.2 mL (0.075 mol) of 25% of sodium methoxide with stirring. After 20 h, the precipitate was filtered and washed with methanol. The filtrate was added dropwise to a mixture of ethyl 4,4,4-trifluoro-2-butynoate (25.5 g, 0.15 mol) in 100 mL of 1:1 methanol-water at 5 °C. After being stirred overnight the reaction mixture was concentrated in vacuo and the resulting solid dissolved in ethyl acetate, washed with water, dried over magnesium sulfate, and concentrated. The mixture was fractionally crystallized from methylcyclohexane to afford 7.87 g (32%) of 1j as an off-white solid: mp 125-126.5 °C; ¹⁹F NMR (acetone-d₆) δ -60.1. Anal. Calcd for C₁₁H₉N₂OF₃: C, 54.55; H, 3.74; N, 11.57. Found: C, 54.38; H, 3.80; N, 11.56.

The mother liquors were concentrated and triturated with chloroform to afford 7.1 g (29%) of 2j: mp 224.5–225.5 °C; ¹⁹F NMR (DMSO- d_6) δ –61.4. Anal. Calcd for C₁₁H₉N₂OF₃: C, 54.55; H, 3.74; N, 11.57. Found: C, 54.02; H, 3.71; N, 11.48.

3-Hydroxy-5-(trifluoromethyl)-1*H*-pyrazole-1-ethanol (1k) and 5-Hydroxy-3-(trifluoromethyl)-1*H*-pyrazole-1-ethanol (2k). The reaction mixture (29.4 mmol) was concentrated in vacuo to give a pink oil which was dissolved in ether and extracted with a solution of NaHCO₃ (1.4 g, 19 mmol) in 50 mL of water. The organic layer was dried over magnesium sulfate and concentrated in vacuo and the resultant oil crystallized from ether-petroleum ether to afford 0.96 g (16.6%) of 1k as a white crystalline solid: mp 89-90 °C; ¹⁹F NMR (acetone- d_6) δ -60.1. Anal. Calcd for C₆H₇N₂O₂F₃: C, 36.74; H, 3.60; N, 14.28. Found: C, 36.66³H, 3.61; N, 14.23.

Acidification of the aqueous extract with 12 N HCl afforded an oil which was extracted with ether, dried over magnesium sulfate, and concentrated in vacuo to give a yellow oil which was crystallized from ether-petroleum ether to give 0.87 g (15.1%) the **2k**: mp 140–143 °C; ¹⁹F NMR (acetone- d_6) δ –63.4. Anal. Calcd for C₆H₇N₂O₂F₃: C, 36.74; H, 3.60; N, 14.28. Found: C, 36.80; H, 3.60; N, 14.24.

1-Methyl-5-(1-methylethyl)-1*H*-pyrazol-3-ol (10). A solution of 1.1 mL of methylhydrazine in 40 mL of water-methanol (1:1 solution) was treated with 2.7 g (21.9 mmol) of 5g, and the reaction mixture was heated to reflux for 3 days. After allowing the mixture to cool, a crystalline product was collected, washed with cold water, and dried to afford 1.45 g (48.3%, GC $t_{\rm R}$ = 4.90) of a white, crystalline solid: mp 156.5-157.0 °C; IR (soln CHCl₃) 1560 (C==N), 2600, 2980 (CH str), 3160; MS (EI) 140 (M⁺, 53), 125 (-CH₃, 100); MS (DP/CI isobutane) 141 (M + 1, 100). Anal. Calcd for C₇H₁₂N₂O₁: C, 59.98; H, 8.63; N, 19.98. Found: C, 59.88; H, 8.67; N, 20.03.

1-Methyl-3-(1-methylethyl)-1*H*-pyrazol-5-ol (20). A solution of 1.1 mL of methylhydrazine in 20 mL of methylene chloride was cooled in an ice water bath and treated with 2.7 g (21.9 mmol) of 5g and the ice bath removed. The reaction mixture was heated to reflux for 24 h and allowed to cool. Concentration of the reaction mixture afforded 3.0 g of a yellow solid which was recrystallized from methylcyclohexane to afford 1.45 g (48.3%, GC $t_{\rm R}$ = 3.95) of a white, crystalline solid: mp 119–121.5 °C (lit.²⁹ mp 128 °C). In CDCl₃ at room temperature, a 60:40 mixture of tautomeric 5-pyrazolinone and pyrazol-5-ol is observed in the ¹H NMR spectra. At 55 °C, the major tautomer (90%) is the 5-pyrazolinone: ¹H NMR (CDCl₃, 55 °C) δ 1.20 (d, 6 H, J = 6 Hz), 2.69 (m, 1 H), 3.19 (s, 2 H), 3.28 (s, 3 H); ¹³C NMR (CDCl₃, 55 °C) δ 20.2, 30.6, 31.1, 38.1, 163.6, 172.3; MS (EI) 140 (M⁺, 98), 125 (-CH₃, 100), 97 (14), 69 (78); MS (DP/CI isobutane) 141 (M + 100). Anal. Calcd for C₇H₁₂N₂O₁: C, 59.98; H, 8.63; N, 19.98. Found: C, 59.91; H, 8.66; N, 19.96.

5-(1,1-Dimethylethyl)-1-methyl-1*H*-pyrazol-3-ol (1p). A solution of 1.1 mL of methylhydrazine in 40 mL of water-methanol (1:1 solution) cooled in an ice water-acetone bath was treated with 3.38 g (21.9 mmol) of 5e and the ice bath removed. The reaction mixture was heated to reflux for 3 days and allowed to cool. By diluting the mixture with water, a crystalline product was obtained which was collected, washed with water, and dried to afford 1.5 g (44.4%, CG $t_{\rm R}$ = 4.69) of a white, crystalline solid: mp 186-187 °C; IR (soln CHCl₃) 1560 (C=N), 2610, 2980 (CH str), 3070; MS (EI) 154 (M⁺, 40), 139 (-CH₃, 100); MS (DP/CI isobutane) 155 (M + 1, 100). Anal. Calcd for C₈H₁₄N₂O₁: C, 62.31; H, 9.15; N, 18.17. Found: C, 62.38; H, 9.19; N, 18.16.

3-(1,1-Dimethylethyl)-1-methyl-1*H*-pyrazol-5-ol (2p). Purchased from Lancaster Synthesis as 3-*tert*-butyl-1-methyl-2-pyrazolin-5-one (CG $t_{\rm R}$ = 3.95): mp 150–152 °C (lit.²⁹ mp 155 °C); ¹H NMR (DMSO- d_6) δ 1.20 (s, 9 H), 3.45 (s, 3 H), 5.20 (s, 1 H).

1-Methyl-5-phenyl-1*H*-pyrazol-3-ol (1q) and 1-Methyl-3phenyl-1*H*-pyrazol-5-ol (2q). A solution of 1.1 mL of methylhydrazine in 40 mL of water-methanol (1:1 solution) was treated with 3.4 mL (3.6 g, 20.6 mmol) of ethyl phenylpropiolate and the reaction mixture heated to 60 °C for 6 h. After the mixture was allowed to cool, a solid precipitate was collected, washed with cold water, and dried. The solid was triturated with a mixture of ethyl acetate, methylene chloride, and dimethyl sulfoxide, collected, and dried to afford 1.76 g (CG $t_{\rm R} = 5.17$) of 2q as a white solid: mp 208-212 °C (lit.³⁴ mp 214-216 °C). Anal. Calcd for C₁₀H₁₀N₂O₁: C, 68.95; H, 5.79; N, 16.08. Found: C, C, 68.73; H, 5.83; N, 15.94.

The combined filtrates from the reaction mixture and trituration of 2q were concentrated and chromatographed (2-in. \times 22-in. silica column, 15% isopropyl alcohol in hexanes) to afford two fractions. The more retained chromatographic fraction (k', 4.7) was concentrated and dried to afford 0.27 g of 2q giving a total yield of 2.03 g (56.6%) of this isomer. Concentration of the less retained chromatographic fraction (k', 1.7) afforded 0.77 g (21.5%, GC $t_{\rm R} = 5.00$) of 1q as a white, crystalline solid: mp 161.5–163.0 °C (lit.⁹ mp 163 °C). Anal. Calcd for C₁₀H₁₀N₂O₁: C, 68.95; H, 5.79; N, 16.08. Found: C, 68.89; H, 5.82; N, 16.05.

4,4,4-Trifluoro-3-(phenylhydrazono)butanoic Acid, Ethyl Ester (11). A solution of phenylhydrazine (5.45 g, 50.4 mmol) in 40 mL of CH_2Cl_2 was cooled in a dry ice-acetone bath and treated dropwise with 5b (8.1 mL, 55.6 mmol) such that the reaction temperature was kept below -30 °C. After 1 h of stirring the ice bath was removed and the mixture allowed to warm to room temperature. Concentration in vacuo gave a yellow solid which was crystallized in hexanes to yield 11.7 g (84.6%) of a white, crystalline solid: mp 59.5–60.0 °C; ¹H NMR (CDCl₃) δ 1.22 (t, 3 H, J = 7 Hz), 3.41 (s, 2 H), 4.15 (q, 2 H, J = 7 Hz), 6.93 (t, 1 H, J = 7.3 Hz), 7.11 (d, 2 H, J = 7.8 Hz), 7.25 (t, 2 H, J = 7.9 Hz), 9.01 (s, 1 H); ¹³C NMR (CDCl₃) δ 13.9 (CH₃), 32.0 (CH₂), 62.5 (CH₂), 114.1 (C2, C6), 121.8 (CF₃, ¹J_{CF} = 272 Hz), 122.4 (C4), 124.3 (C=N, ²J_{CF} = 36 Hz), 129.5 (C3, C5), 143.6 (C1), 168.2 (C=O); ¹⁹F NMR (CDCl₃) δ -68.5. Anal. Calcd for C₁₂H₁₃O₂N₂F₃: C, 52.56; H, 4.78; N, 10.21. Found: C, 52.63; H, 4.80; N, 10.22.

3-(Dimethylhydrazono)-4,4,4-trifluorobutanoic Acid, Ethyl Ester, Mixture with 10% Ethyl (Z)-3-(Dimethylhydrazono)-4,4,4-trifluoro-2-butenoate (12). To a stirred solution of 1,1-dimethylhydrazine (3.8 mL, 50 mmol) in 30 mL of methylene chloride cooled in an ice-acetone bath was added 5b (7.3 mL, 50 mmol). The solution stirred overnight and was concd in vacuo to afford a crude oil. Vacuum distillation afforded 8.6 g (76%) of a clear colorless oil: bp_{0.5} 44-48 °C; ¹⁹F NMR (CDCl₃) δ -66.81 (d, 10%, ⁴J = 2 Hz), -68.78 (s, 90%); ¹H NMR (CDCl₃) δ 1.27 (t, 3 H, J = 7 Hz), 2.83 (s, 6 H), 3.52 (s, 2 H), 4.19 (q, 2 H, J = 7 Hz); ¹³C NMR (CDCl₃) δ 14.0 (CH₃), 33.3 (CH₂), 46.8 (NCH₃), 61.6 (CH₂), 121.2 (CF₃, ¹J_{CF} = 275 Hz), 136.4 (C=N, ²J_{CF} = 33 Hz), 168.0 (C=O); IR (neat) 2980 (CH, str), 1740 (C=O), 1675, 1630. Anal. Calcd for C₈H₁₃F₃N₂O₂: C, 42.48; H, 5.79; N, 12.38. Found: C, 42.55; H, 5.83; N, 12.37.

2,3-Dihydro-1,1-dimethyl-3-oxo-5-(trifluoromethyl)-1*H*pyrazolium Hydroxide, Inner Salt (13). A mixture of 5b (7.3 mL, 50 mmol) in 40 mL of methanol-water (1:1) was cooled in an ice water bath and treated dropwise with a solution of 1,1dimethylhydrazine (3.8 mL, 50 mmol) in 20 mL of methanol-water (1:1). After 30 min of stirring, the ice bath was removed and the two phase mixture stirred for two h. The resultant solution was concentrated in vacuo to afford a crystalline solid. Trituration in methanol-acetone afforded 5.59 g (62.1%) of a white, crystalline solid: mp 176-178 °C; ¹H NMR (CD₃OD) δ 3.58 (s, 6 H), 7.24 (s, 1 H); ¹³C NMR (CD₃OD) δ 56.1 (CH₃'s), 120.3 (CF₃, ¹J_{CF} = 272 Hz), 132.6 (C4, ³J_{CF} = 3 Hz), 152.0 (C5, ²J_{CF} = 39 Hz), 173.9 (C=O); ¹⁹F NMR (CD₃OD) δ -61.59; MS(EI) 180 (M⁺, 45), 165 (-CH₃, 21); MS (CI) 181 (M + 1). Anal. Calcd for C₆H₇O₁N₂F₃: C, 40.01; H, 3.92; N, 15.55. Found: C, 40.11; H, 3.97; N, 15.54.

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Supplementary Material Available: Complete ¹H and ¹³C NMR data for 1f-k, 10-q, 2j-r, 4c-e, 5c-e and an experimental description of the preparation of 4c-e and 5c-e (8 pages). This material is contained in many libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.